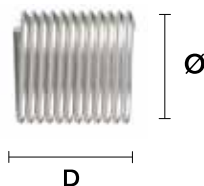


2707

DIN 8140

UNF  
ANSI/ASME  
B18.29.1

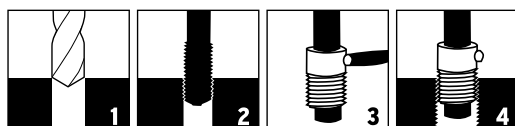
Tol.  
**2B**



| Ø      | P     | Dmm.  |       |       |         |         |    |
|--------|-------|-------|-------|-------|---------|---------|----|
|        |       | 1,0 Ø | 1,5 Ø | 2,0 Ø | 2,5 Ø * | 3,0 Ø * |    |
| 4      | 48,00 |       |       |       |         |         | 10 |
| 6      | 40,00 |       |       |       |         |         | 10 |
| 8      | 36,00 |       |       |       |         |         | 10 |
| 10     | 32,00 |       |       |       |         |         | 10 |
| 1/4    | 28,00 |       |       |       |         |         | 10 |
| 5/16   | 24,00 |       |       |       |         |         | 10 |
| 3/8    | 24,00 |       |       |       |         |         | 10 |
| 7/16   | 20,00 |       |       |       |         |         | 10 |
| 1/2    | 20,00 |       |       |       |         |         | 10 |
| 9/16   | 18,00 |       |       |       |         |         | 5  |
| 5/8    | 18,00 |       |       |       |         |         | 5  |
| 3/4    | 16,00 |       |       |       |         |         | 5  |
| 7/8    | 14,00 |       |       |       |         |         | 5  |
| 1"     | 12,00 |       |       |       |         |         | 5  |
| *1"1/8 | 12,00 |       |       |       |         |         | 5  |
| *1"1/4 | 12,00 |       |       |       |         |         | 5  |
| *1"3/8 | 12,00 |       |       |       |         |         | 5  |
| *1"1/2 | 12,00 |       |       |       |         |         | 5  |

\*(Hasta fin de existencias / Jusqu'à épuisement des stocks / While supplies last)

**\* Bajo pedido**  
Sur commande  
To-order



MODO DE EMPLEO / MODE D'EMPLOI / HOW TO USE

- 1- Taladrado previo / Perçage préalable / Previous drilling
- 2- Roscado previo / Taraudage préalable / Previous threading
- 3- Instalación del inserto en la herramienta / Pose de l'insert dans l'outil / Placement of the insert in the tool
- 4- Introducción del inserto en la rosca / Introduction de l'insert dans le filet / Introduction of the insert in the coil

**P** Aceros  
Aciers  
Steels  
Stähle

**M** Aceros Inox  
Aciers Inox  
Stainless Steels  
Edelstahl

**K** Fundición  
Fonte  
Cast Iron  
Gusseisen

**N** Metales no ferrosos  
Métal non Ferreux  
Non Ferrous metals  
NE-Metalle

**S** Titanio y Superalloys  
Titane et Superalloys  
Titanium and Superalloys  
Titan und Superlegierungen

**H** Materiales Duros  
Matériaux Durs  
Hard materials  
Hartmaterialien